

1) MATERIAL: N/A 2) FINISH: NONE

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX 6) IDENTIFICATION: PER DART QSI 044

7) WEIGHT: 57.62 lbs

8) DRILL Ø0.160 +0.004/-0.000 HOLES THROUGH HINGE AND LID ASSY AND BODY ASSY TO INSTALL RIVETS

9) APPLY RTV SEALANT TO GROOVE OF BUMPER BEFORE INSTALLING INTO LID ASSY

10) PRELOAD SPRING BY LIFTING SPRING ARM AND INSTALLING INTO GAP UNDER RIVET HEAD

2021 MAY 07 4

APPROVED	Α	NEW IS	SUE JC			20.02.25
	REV.			DESCRIPTION	BY	DATE
	DESIGN		KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
	DRAWN		JC			
	CHECKED		SAD	DRAWING NO.		REV. A
	MFG. APPR.		DD	D5873		SHEET 1 OF 4
	APPROVED		CP	TITLE		SCALE
	DE APPR.		CP 07	LOW SKI BASKET ASSEMBL	_Y	NTS
	DATE 20.02.25			COPYRIGHT © 2020 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.		

5





